



SB Specialty Grinding

A Division of SB Specialty Metals LLC

The SB Advantage

Services We Offer

- Steel and grinding in one location for quick turnaround.
- Small and large quantities welcome.
- Diameter tolerance of 0.0005" and above on all machines.
- Ground finishes down to 16 micro-inch.
- SB Specialty Metals is the premier supplier of tooling alloys.
- Our extensive inventory of materials can be ground to meet strict customer tolerances.
- Discover the SB Advantage today.

Centerless Grinding

Equipment List	Diameter Range
3 - Cincinnati centerless grinding / polish machines	0.040" to 2.00"
1 - Cincinnati 340-20 twin grip grinding machine	0.375" to 4.00"
1 - Cincinnati 375-20 twin grip grinding machine	0.375" to 6.00"

Straightening

Equipment List	Diameter Range
1 - #0 Medart straightener	up to 0.780"
1 - #1 Medart straightener	0.625 to 2.50 inch

High Speed Steels	Cold Work Tool Steels	Hot Work & Mold Steels	Powder Metallurgy Steels	Stainless Steels	Premium Steels
M2, M2 ESR	O1, L6	S7	PM9	420 ESR	S7 ESR
M42	S5, S7, S7 ESR	H-13, H13 ESR	PMA11	416	H13 ESR
M4 Conventional	A6, A2, A2 ESR	PSB67	PM 420	440C	A2 ESR
	D2, D2 ESR	H21	PM M4	PM420	D2 ESR
	PSB27	M2	PMT15	17-4	PSB27
	PSB 22	420 ESR	PM32Co		PSB22 ESR
	SB Wear	P20	PM M48		420 ESR
	M2				
	PMM4, PM9, PMA11				