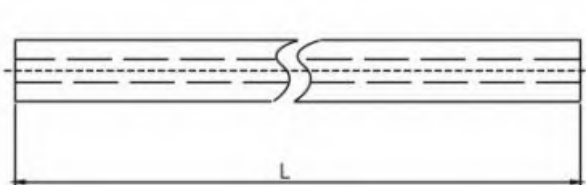


Rods with One Central Coolant Hole

SBC10.6, SBC-10.7 and SBC-12.4					
ØD	Diameter		Length (L) (Tol.-0,+5)	Hole Dia.	
	Unground Tol.	Ground Tol.		Ød	Tol.
3	+0.30,+0.50	h5/h6	330	0.50	±0.10
4	+0.30,+0.50	h5/h6	330	0.80	±0.10
5	+0.30,+0.50	h5/h6	330	0.80	±0.10
6	+0.30,+0.50	h5/h6	330	1.00	±0.15
7	+0.30,+0.60	h5/h6	330	1.00	±0.15
8	+0.30,+0.60	h5/h6	330	1.00	±0.15
9	+0.30,+0.60	h5/h6	330	1.40	±0.15
10	+0.30,+0.60	h5/h6	330	1.40	±0.15
11	+0.30,+0.60	h5/h6	330	1.40	±0.15
12	+0.30,+0.60	h5/h6	330	1.75	±0.15
13	+0.30,+0.70	h5/h6	330	1.75	±0.15
14	+0.30,+0.70	h5/h6	330	1.75	±0.15
15	+0.30,+0.70	h5/h6	330	2.00	±0.20
16	+0.30,+0.70	h5/h6	330	2.00	±0.20
17	+0.30,+0.80	h5/h6	330	2.00	±0.20
18	+0.30,+0.80	h5/h6	330	2.00	±0.20
19	+0.30,+0.80	h5/h6	330	2.00	±0.20
20	+0.30,+0.80	h5/h6	330	2.50	±0.25
21	+0.30,+0.80	h5/h6	330	2.50	±0.25
22	+0.30,+0.80	h5/h6	330	2.50	±0.25
23	+0.30,+0.80	h5/h6	330	2.50	±0.25
24	+0.30,+0.80	h5/h6	330	3.00	±0.25
25	+0.30,+0.80	h5/h6	330	3.00	±0.25
26	+0.30,+0.80	h5/h6	330	3.00	±0.25
27	+0.30,+0.80	h5/h6	330	3.00	±0.25
28	+0.30,+0.80	h5/h6	330	3.00	±0.25
29	+0.30,+0.80	h5/h6	330	3.00	±0.25
30	+0.30,+0.80	h5/h6	330	3.00	±0.25





SB Specialty Metals LLC

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Rods with Two Straight Coolant Holes - Page 1

SBC-10.6, SBC-10.7 and SBC-12.4							
Diameter			Length (L) (Tol.-0,+5)	Hole Diameter		Bolt Circle	
ØD	Unground Tol.	Ground Tol.		Ød	Tol.	TKØ	Tol.
4	+0.30,+0.50	h5/h6	330	0.80	±0.10	1.80	+0,-0.15
5	+0.30,+0.50	h5/h6	330	0.80	±0.10	2.00	+0,-0.15
6	+0.30,+0.50	h5/h6	330	1.00	±0.15	3.00	+0,-0.20
7	+0.30,+0.60	h5/h6	330	1.00	±0.15	3.50	+0,-0.20
8	+0.30,+0.60	h5/h6	330	1.00	±0.15	4.00	+0,-0.30
9	+0.30,+0.60	h5/h6	330	1.40	±0.15	4.00	+0,-0.30
10	+0.30,+0.60	h5/h6	330	1.40	±0.15	5.00	+0,-0.30
11	+0.30,+0.60	h5/h6	330	1.40	±0.15	5.00	+0,-0.30
12	+0.30,+0.60	h5/h6	330	1.75	±0.15	6.00	+0,-0.30
13	+0.30,+0.70	h5/h6	330	1.75	±0.15	6.00	+0,-0.30
14	+0.30,+0.70	h5/h6	330	1.75	±0.15	7.00	+0,-0.30
15	+0.30,+0.70	h5/h6	330	2.00	±0.20	7.00	+0,-0.30
16	+0.30,+0.70	h5/h6	330	2.00	±0.20	8.00	+0,-0.30
17	+0.30,+0.80	h5/h6	330	2.00	±0.20	8.00	+0,-0.30
18	+0.30,+0.80	h5/h6	330	2.00	±0.20	9.00	+0,-0.30
19	+0.30,+0.80	h5/h6	330	2.00	±0.20	9.00	+0,-0.30
20	+0.30,+0.80	h5/h6	330	2.50	±0.25	10.00	+0,-0.40
21	+0.30,+0.80	h5/h6	330	2.50	±0.25	10.00	+0,-0.40
22	+0.30,+0.80	h5/h6	330	2.50	±0.25	11.00	+0,-0.40
23	+0.30,+0.80	h5/h6	330	2.50	±0.25	11.00	+0,-0.40
24	+0.30,+0.80	h5/h6	330	3.00	±0.25	12.00	+0,-0.50
25	+0.30,+0.80	h5/h6	330	3.00	±0.25	12.00	+0,-0.50
26	+0.30,+0.80	h5/h6	330	3.00	±0.25	13.00	+0,-0.50

