CPM equivalent grades

In February 2025, Crucible ceased operations, leading to the discontinuation of the renowned CPM tool steel grades. For countless companies that depended on these grades, finding a suitable replacement is now essential.

Enter SB Specialty Metals, your one stop shop for tool steel and specialty metals.

Our existing network of particle metallurgy suppliers enables us to continue to provide the excellent quality and service that our customers have come to expect from SB Specialty Metals.

Below are the CPM grades and the equivalents we provide.

CPM Grade Equivalents	
CPM Grade	SB Specialty Metal Equivalent
CPM 3V	PM3
CPM M4	PM M4
CPM 9V	PM 9
CPM 10V	PM A11
CPM T-15	PM T15
CPM Rex 45	PM 32Co
CPM Rex 76	PM M48
CPM S90V	PM 420