

The Evolution Starts with Us

Seamless Transition from CPM to Proven PM Grades

In February 2025, Crucible ceased operations—bringing an end to the production of their renowned CPM tool steel grades. For the many companies that depended on these materials, finding a reliable replacement is now critical.

That's where SB Specialty Metals comes in.

We offer equivalent grades that match—and often exceed—the quality of the discontinued CPM products. Backed by our strong network of particle metallurgy suppliers, we ensure fast quotes, quick delivery, and competitive pricing to keep your business moving.

Our team of expert metallurgists is here to assist you in a smooth transition, helping you modernize your drawings and specifications to align with today's advanced PM (Particle Metallurgy) solutions.

The era of CPM may be over—but the evolution continues. SB Specialty Metals is your one-stop shop for tool steel and specialty metals.

To the right are the former CPM grades alongside the high performance equivalents we now provide.

CPM Grade Equivalents

CPM Grade	SB Specialty Metal Equivalent
CPM 3V	PM 3
CPM M4	PM M4
CPM 9V	PM 9
CPM 10V	PM A11
CPM T-15	PM T15
CPM Rex 45	5 PM 32Co
CPM Rex 76	5 PM M48
CPM S90V	PM 420

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